

# **BSE Topography**

Live and calibrated height measurements, with SEM or FIB-SEM



## Add the third dimension to your SEM

### Measure surface height with SEM

- Use conventional segmented BSE signals
- Measure live with automated topographic reconstruction
- Save topographic data in standard file formats





### Distinguish topography from composition

- Resolve ambiguities in image interpretation
- Reach a wider audience with 3D models, visualisation and printing
- Measure 3D distances and volumes

### Monitor in-situ surface dynamics

- Record surface evolution during in-situ experiments
- Measure deviations from nominal surface
- Quantify 3D changes for different processes



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### Visualise complex surfaces in 3D

- Add texture from SE, EDS or EBSD maps
- Apply automatic colour gradients as texture
- Export 3D screenshots for high-impact visualisation





### Continue live topography with off-line analysis

- Import data into full feature analysis software
- Measure surface roughness and analyse texture
- Analyse morphology, grain and particle distribution

### Calibrate and measure heights

- Calibrate measurements with dedicated 3D samples
- Measure 3D positions, distances and angles
- Measure and report height profiles

## BSE Topography





## Live calibrated height measurements with any SEM or FIB-SEM



### DISS6 - detector control and image acquisition app

- Live surface height reconstruction from BSE signals
- Built-in 3D surface visualisation tool
- Configurable workflows with integrated SE and BSE scan profiles

### microShape - surface topography app

- Load, view and edit height and texture layers
- View and manipulate data in 3D
- Extract and export 3D line profiles
- Export standard PLY files for 3D printing





### **Quantitative 4Q BSE acqusition**

- Factory calibrated amplification and digitisation
- Automatic offset and gain corrections
- Live inspection of calibrated pixel values

### Live topographic reconstruction

- Pan, rotate, tilt, zoom and scale height
- Enhance views with shadows and pseudo-colour
- Texture with BSE average or surface gradients

### ▲ Topography Univ Settings 2.6 2.00 1.00 5 Suit 2 1.00 5 ⊡ Store 1.00 5

**BSE Topography** 





### **Automated 3D calibration**

- Use 3D reference sample to calibrate acquisition
- Get automatic scale parameters for x, y and z
- Save scale parameters for different SEM configurations



## Turn-key solution for any SEM or FIB-SEM



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### **3D** calibration sample

- FIB-SEM deposited 3D structures with reference marks for automated calibration
- Calibrated 3D reference data acquired with a metrological SPM system
- Automated, statistical 3D calibration algorithm





### **BSE detector**

- Segmented 4Q Si sensors for topography
- In situ preamplifiers for minimum noise and maximum speed
- Automated insertion/retraction on port mount

## **BSE Topography**

### **BSE DISS6 imaging**

- Signal amplifier, scan generator and image acquisition
- Simultaneous acquisition of all signals
- Advanced offset and gain normalization
- Very large image resolution





Calibration structures	3× multi-level pyramidal elements
	1× spherical element
	reference marks
Pyramidal elements	produced by GIS deposition
	$3\times$ with nominal size of $20\times20\times3$ $\mu m$
	$3\times$ with nominal size of 10 $\times$ 10 $\times$ 1,8 $\mu m$ (optional)
Spherical element	produced by GIS deposition
	10 × 10 × 1 µm
Auto-recognition elements	produced by FIB milling
	800 nm diameter
	600 nm diameter (nominal)
Total area	80 × 80 μm
	40 × 40 μm (optional)
Reference data	Binary file on USB-drive

### **3D** calibration sample

### **BSE detector**

Sensor	detector-grade Si chip
	four-quadrant (4Q) geometry
	chip on ceramic board mount
	6 mm inner diameter
	20 mm outer diameter
	1 kV minimum acceleration voltage
Pre-amplifier	in situ mount
	10 <sup>5</sup> V/A gain
	200 ns minimum dwell time (gain dependent)
Mechanics	port mounted, motorised insertion/retraction
	adjustable height and lateral alignment
	automatic touch alarm
	integrated electrical feedtroug

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### **BSE DISS6 imaging**

Signal inputs	BSE 14
	AUX 14
BSE 14 amplification	-11 V input offset (calibrated brightness 14)
	11,800× gain (calibrated contrast 14)
	-0.5 0.5 V output offsets (calibrated reference 14)
	BSE average (hardware mix of 14)
	3.4 MHz 34 Hz low-pass filter
4Q BSE control	automated 4Q global brightness
	automated 4Q global contrast
	automated input offsets (dark correction)
	automated gain normalisation (bright correction)
	automated time filter (matching pixel dwell time)
Digitization	12-bit (calibrated BSE14)
	8× simultaneous signals (BSE14 and AUX14)
	32,000× max. oversampling (pixel averaging)
Scan generator	X and Y scan outputs (calibrated)
	beam blank output (optional)
	64k × 64k pixels maximum resolution
	0.5 GPixels maximum frame size (software limit)
	200 ns minimum pixel dwell time (detector limited)
	6 milliseconds maximum pixel dwell time
	256× max. frame average
	50x max. line average
	frame, line, pixel synchronization (optional)

### PC/Laptop, display (optional)

PC/Laptop	Intel Core i3 minimum
	2× USB 2.0 minimum
	Windows 117
	Network is recommended for remote support
Display	1,280 × 1,024 resolution minimum



DISS6 app	
Detector control	automatic insertion/retraction
	contrast and brightness
	input offset and gain normalisation corrections
	live calibrated pixel values
	live grayscale 'topographic' and 'compositional' mix
Topography too	live topographic calculation from BSE14
	live 3D view of height and texture
	rotation, shift, zoom and scale controls
	colour look-up-tables
	automatic spherical correction
	automatic X, Y and Z scale corrections
File formats	compressed 8-bit multi-page TIF with XMP tags
	raw 16-bit multi-page TIF with XMP tags
	binary AL3D
	plain text SDF
Operating system	Windows 117

### microShape app

Topography viewer	AL3D file format
	ASCII, 8/16-bit TIFF file formats
	BCR, Surfer DAT export formats
	2D view of texture and height layers
	3D view of complete topographic data
Topography processing	crop, rotate, resize
	scale and shear 3D corrections
	geometric scan corrections
	texture layer replacement
4Q BSE reconstruction tool	common SEM image file formats input
	configurable detector geometry
	shape-from-shading algorithm
3D measurements tools	3D points, distances and angles
	spherical and polynomial surface fit
	3D height line profile graphs
	PDF report file format
	ASCII, CSV data export file formats
3D print	PLY export file format
Operating system	Windows 117

### **Parts and cables**

3D calibration sample	standard 1×
BSE detector	standard 1×
BSE DISS6 imaging	standard 1×
SEM scan cable	standard 1×
BSE detector cable	standard 1×
Mains power cable	standard 2×
USB cable	standard 2×
USB flash drive	standard 1×
PC, keyboard, mouse	optional 1×
Displays	optional 1×

### Software packages

Drivers	PE USB driver
Libraries	DISS6Control
	DISS6Topography
Software	DISS6 app
	microShape app
	EM Gateway server
	microCal (optional)

### Weight and dimensions

Shipping	typ. 36 × 32 × 150 cm
	typ. 12.5 kg

### Site requirements

Power	2x mains 110/220 VAC single phase 50/60 Hz
	on the same earth as the microscope
Mount	1× flange for BSE detector
Imaging	1× external scan interface on the SEM electronics
Space	BSE DISS6 unit may be placed on the SEM table





SALES & SERVICE sales@pointelectronic.de +49 345 1201190 SUPPORT & TRAINING support@pointelectronic.de +49 345 1201190 **CUSTOM ENGINEERING** engineering@pointelectronic.de

+49 345 47225619

**point electronic GmbH** | Erich-Neuß-Weg 15 | 06120 Halle (Saale) | Germany Tel.: +49 345 1201190 | Fax: +49 345 1201223 | info@pointelectronic.de | www.pointelectronic.de

